



DN 2220 LH

Global[®] DN 2200 series - Two needle lockstitch machines

TECHNICAL SPECIFICATIONS

Machine speed*

- DN 2242 - 3500 spm
- DN 2242 LH - 3200 spm
- DN 2220 - 2800 spm
- DN 2220 LH - 2800 spm

Oiling system

fully automatic

Number of needles

2

Needle gauge

standard 6.4 mm

Feed type

drop & needle feed

Presser foot lift

max. 13 mm

Stitch length

max. 7 mm

Needle type

134 R

Stitch type

301

DN 2242 - Double needle lockstitch with drop and needle feed. Fully automatic lubrication, standard hooks and 6,4 mm gauge.

DN 2242 LH - Same as DN 2242, but with large hooks.

DN 2220 - Double needle lockstitch with drop and needle feed. This machine is equipped with disengageable needle bars. Fully automatic lubrication, standard hooks and 6,4 mm gauge.

DN 2220 LH - Same as DN 2220, but with large hooks.

MAQUINAS DE DOBLE AGUJA

DN 2242 - Máquina de dos agujas, arrastre por agujas y dientes. Lubricación automática.

Distancia agujas 6,4 mm. Equipada con garfios estándar.

DN 2242 LH - La misma que la DN 2242, pero equipada con garfios grandes.

DN 2220 - Máquina de dos agujas desembragable, arrastre por agujas y dientes. Lubricación automática. Distancia agujas 6,4 mm. Equipada con garfios estándar.

DN 2220 LH - La misma que la DN 2220, pero equipada con garfios grandes.

ZWEINADEL STEPPSTICHMASCHINEN

DN 2242 - Zweinadel Steppstichmaschine mit Unter- und Nadeltransport. Vollautomatische Schmierung, standard Greifer und 6,4 mm Nadelabstand.

DN 2242 LH - Baugleich mit DN 2242, jedoch mit grosser Greifer.

DN 2220 - Zweinadel Steppstichmaschine mit Unter- und Nadeltransport. Die Maschine ist mit ausschaltbarer Nadelstangen ausgestattet. Vollautomatische Schmierung, standard Greifer und 6,4 mm Nadelabstand.

DN 2220 LH - Baugleich mit DN 2220, jedoch mit grosser Greifer.

MACHINE POINT NOUÉ A DEUX AIGUILLES

DN 2242 - Machine deux aiguilles à double entraînement. Lubrification automatique, crochets standards et écartement standard 6,4 mm.

DN 2242 LH - Machine identique à la DN 2242, mais avec crochets à grandes capacités.

DN 2220 - Machine deux aiguilles à double entraînement. Aiguilles escamotables, lubrification automatique, crochets standards et écartement standard 6,4 mm.

DN 2220 LH - Machine identique à la DN 2220, mais avec crochets à grandes capacités.

Global DN 2200 series

The Global DN 2220 a two needle lockstitch machine for setting pockets on overalls, jeans, dungarees and work-shirts.

Some features of the DN 2200 series

- Two needle lockstitch
- Needle feed
- Standard gauge 6,4 mm, other gauges optional
- Fully automatic lubrication
- Stitching general and specialized two needle operations



Disengageable needle bars.



Disengaging mechanism












Hooks with bobbin caps.



Unique oil pump system

Specifications

model	DN 2242	DN 2220	DN 2242 LH	DN 2220 LH
 number of needles	2	2	2	2
 Stitch length mm	5	5	7	7
 Presser foot lift mm	7	7	7	7
 needle system	134 R	134 R	134 R	134 R
 machine bed plate mm	518	518	518	518
 space to right of needle (mm)	240	240	240	240
 max speed spm*	3500	2800	3200	2800
 split needle bar	—	•	—	•
 hook	standard	standard	large	large

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

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When ordering parts please specify:
 1 machine model
 2 part numbers